



KENYA ELECTRICITY GENERATING COMPANY PLC

RFx: 5000016005

KGN-OLK-041-2024

**TENDER FOR ONSITE DYNAMIC BALANCING AND VIBRATION ANALYSIS OF ROTATING EQUIPMENT FOR KENGEN POWER PLANTS.
(Framework Contract for Three (3) Years)**

(Citizen Contractors

Dated: 29th November, 2024

Clarification No.1.

In accordance with the **Tender for Onsite Dynamic Balancing and Vibration Analysis of Rotating Equipment for KenGen Power Plants**, KenGen issues **Clarification No.1** as follows:

| | BIDDERS CLARIFICATION | KenGen's RESPONSE |
|----|---|---|
| 1. | Please respond as follows. Operating speed of the shaft line(s): | Refer to the Provided Table below. |
| 2. | How many bearings? | |
| 3. | Type of bearing – Journal or Roller? | |
| 4. | What kind of vibration measurement sensors are installed on each bearing? (proximity probes or accelerometers or velocity sensors | |
| 5. | Normally the power plant has a drawing of the shaft line with the instrumentation installed (PID), please provide. | |
| | | The drawings cover distinct areas, and therefore, bidders can access them during the site visit(s). |

| Plant | Operating Speed (Rev/min) | No of Units | Bearing Type | Turbine Bearings/Unit | Generator Bearings/Unit | Types of Vibration Sensors Installed |
|-------------------|---------------------------|-------------|--|-----------------------|------------------------------------|--------------------------------------|
| Olkaria II | 3000 | 3 | Journal bearings | 2 | 2 | Proximity probes |
| Olkaria IV | 3000 | 2 | Journal bearings | 2 | 2 | Proximity probes |
| Olkaria 1AU 4 & 5 | 3000 | 2 | Journal bearings | 2 | 2 | Proximity probes |
| Olkaria 1U6 | 3000 | 1 | Journal bearings | 2 | 2 | Proximity probes |
| Olkaria V | 3000 | 2 | Journal bearings | 2 | 2 | Proximity probes |
| Wellheads C50 | 5804 | 10 | Journal bearings | 2 | 2 | Proximity probes |
| Wellheads C64 | 6802 | 10 | Journal bearings | 2 | 2 | Proximity probes |
| Eburru | 4622 | 1 | Journal bearings | 2 | 2 | Proximity probes |
| Kindaruma | 215 | 3 | Journal bearings | 1 | 20 (Thrust and Lower guide) | No sensor installed |
| Masinga | 272 | 2 | Journal bearings | 1 | 26 (Thrust, lower and upper guide) | No sensor installed |
| Kamburu | 272 | 3 | Journal bearings | 1 | 32 (Thrust, lower and upper guide) | No sensor installed |
| Kiambere | 300 | 2 | Journal bearings | 1 | 28 (Thrust, lower and upper guide) | No sensor installed |
| Gitaru | 272 | 3 | Journal bearings | 1 | 28 (Thrust, lower and upper guide) | No sensor installed |
| Wanjii 1 & 2 | 600 | 2 | Spherical roller bearing 24060 CC/C3 W33 on the Drive End side & Toroidal roller bearing C 3048/C3 on the Non Drive End side | 0 | 2 | No sensor installed |
| Wanjii | 750 | 2 | Spherical roller bearing 24048 CC/C3 W33 on the Drive End side & Toroidal roller bearing C 3048/C3 on the Non Drive End side | 0 | 2 | No sensor installed |

| | | | | | | |
|------------|--------|---|---|--|------------------------------------|---|
| Mesco | 750 | 1 | Turbine spherical roller bearing 29326E & Cylindrical roller bearing NU226 ECMA. Generator - Drive End bearing- Deep groove ball bearing (6226/C3) & Generator Non Drive End - Deep groove ball bearing (6320/C3) | 2 | 2 | No sensor installed |
| Tana 1 & 2 | 333.33 | 2 | Upper Guide journals , thrust pads, Lower guide journals and turbine journal bearings | 1 | 3 | Bentley nevada - inductive sensor |
| Tana 3 & 4 | 500 | 2 | Upper Guide journals , thrust pads, Lower guide journals and turbine journal bearings | 1 | 3 | Bentley nevada - inductive sensor |
| Sondu | 500 | 2 | Upper Guide journals , thrust pads, Lower guide journals and turbine journal bearings | 8 | 24 (Thrust, lower and upper guide) | Proximity probes & Accelerometer sensor |
| Sangoro | 428.6 | 2 | Upper Guide journals , thrust pads, Lower guide journals and turbine journal bearings | 1 | 24 (Thrust, lower and upper guide) | Proximity probes & Accelerometer sensor |
| Gogo | 600 | 2 | Upper Guide journals , thrust pads, Lower guide journals and turbine journal bearings | 1 | 3 | No sensor installed |
| Turkwel | 600 | 2 | Upper Guide journals , thrust pads, Lower guide journals and turbine journal bearings | 1 | 3 | Proximity probes |
| Kipevu | 500 | 7 | Each Engine Has these Journal bearings. 18 for Big End bearings, 1 Thrust bearing and 9 Crankshaft Main bearings. 20 Camshaft bearing | 48 Journal bearings in the prime mover/ engine | 2 | Torsional Vibration sensor |

| | | | | | | |
|-----------------|------|----|--|---|---|------|
| Ngong 1 Phase 1 | 1620 | 6 | Two journal bearings on low speed main shaft, one cylindrical and two thrust roller bearings on gearbox high speed shaft, two ball bearings on generator | 2 | 2 | None |
| Ngong 1 Phase 2 | 1620 | 8 | Two journal bearings on low speed main shaft, one cylindrical and two thrust roller bearings on gearbox high speed shaft, two ball bearings on generator | 2 | 2 | None |
| Ngong 2 | 1620 | 16 | Two journal bearings on low speed main shaft, one cylindrical and two thrust roller bearings on gearbox high speed shaft, two ball bearings on generator | 2 | 2 | None |

SUPPLIER ACKNOWLEDGEMENT OF CLARIFICATION NO.1

We, the undersigned hereby certify that the Clarification No.1 is an integral part of the document and the alterations set out in Clarification has been incorporated in the Tender Proposal.

Signed.....

Tenderer.....

Date.....